

Work Order ID 131448

Thursday, April 09, 2015 8:04:47 AM

131448

ASAP

Page 1

Item ID: D3245-7 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Gasket
Start Date: 4/9/2015 Start Qty: 5.00 ***5*** Cust Item ID:
Required Date: 4/9/2015 Req'd Qty: 5.00 ***5*** Customer:
Reference:

Approvals: Process Plan: NCS Date: 1504-09 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3245	D								
100	FLOW WATER JET	0.00				(8)			DL15/04/09
100									
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D3245								
	Dwg Rev: <u>D</u>								
	Prog Rev: <u>D</u>								
110	QC2- Inspect parts off machine FAI/FAIB	0.00				(8)			DL15/04/09
110									
QC	Memo	0.00							
Quality Control									
120	QC8- Inspect parts - second check	0.00				(8)			
120									
QC	Memo	0.00							
Quality Control									

38
9-89
APR 09 2015
5100 00 00V

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Item ID: D3245-7

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Gasket

Start Date: 4/9/2015 Start Qty: 5.00

5

Cust Item ID:

Required Date: 4/9/2015 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: GA

0.00

130

Packaging

Memo

0.00

Packaging

8XDAS
28
9-89APR 09 2015

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 15-04-1015-4-10

Picklist Print

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Page 1

Work Order ID: 131448

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Parent Item: D3245-7

D3245-7

Parent Item Name: Gasket

Start Date: 4/9/2015

Required Date: 4/9/2015

Start Qty: 5.00

Required Qty: 5.00

Comments:

IPP C04.11.17Made in-houseKJ/JLM

IPP Rev:b ECN 1052 07-10-31 DD verified by:EC

IPP Rev:C

12.11.07 PER DWG REV.D DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
G89		Purchased	No			100	sf	0.0000	0.422	3			

G89

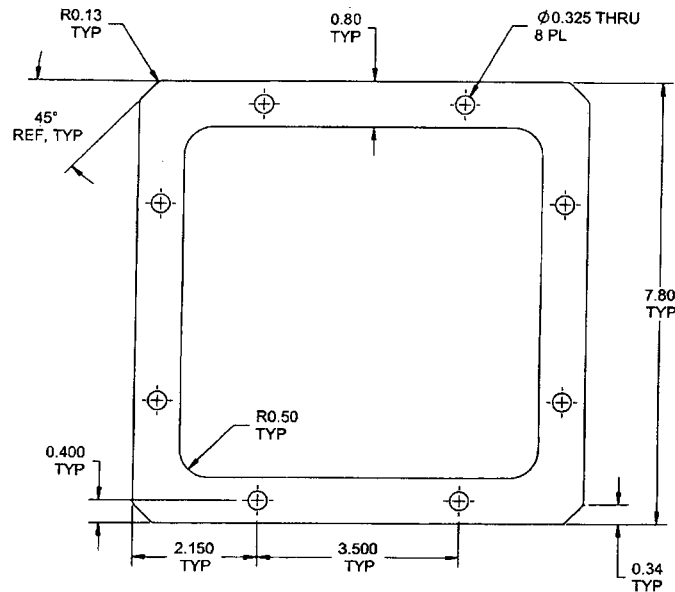
Coated Cloth

DL15/04/09

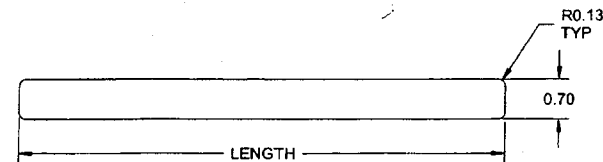
D3245 

94714

(5)



D3245-7 GASKET



D3245-X GASKET

P/N	LENGTH
D3245-9	8.35
D3245-11	9.01
D3245-13	9.50

NOTES:

- 1) MATERIAL: THERMO-CHEM P/N G-89, 0.060 THICK
POSSIBLE SUPPLIER: A.R. THOMSON GROUP
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3245-7 = 0.04 lbs; D3245-9/-11/-13 = LESS THAN 0.01 lbs

131448 MLJ
1504-09

RELEASE
2012-11-06
MP

DESIGN		DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. D3245 REV. D
MFG. APPR.		SHEET 7 OF 7
APPROVED		TITLE ACCESS PANEL ASSY SCALE NTS
DE APPR.		
DATE	12.10.16	

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